



Application Services (866) 284-5509

**Technical Bulletin AS 041405 JM**

**ICD & ICM Software ver 20.R.1.2.0**

### **Description:**

This is the release of Insight ICD & ICM Software version 20.R.1.2.0. Only customers with bugs addressed or those that require the features below should be upgraded. This is for use with MCE version 21.R.3.1.252 and Language version 22.R.1.1.0

### **Restrictions:**

The USB port in this and prior versions of ICD & ICM software is not functional. All parameters should be stored using ICS Connect prior to upgrading.

### **Bug Fixes Addressed:**

- First Release

### **Known Bugs in 20.R.1.2.0:**

- When the TR Value is changed in the Setup/ Spindle Initialization Screen, it will not retain the new value if the screen is left and returned to.

**Workaround:** Change something else while in the Spindle Initialization Screen (change the tool from Handheld to Machine Mount, etc.) and then leave the screen. The TR will then be saved and the changed tool parameter can be changed back.

- The USB port not operational in this version.
- Setting the controller clock automatically from a network time server using NTP not supported.
- Under certain circumstances, the “Step Sequence Error” may be incorrectly displayed in the message window on the Run/ Main screen.
- This software release does not support the Tubenut feature, since there is not currently a means to set the Tubenut Reverse Threshold, which defaults to zero (0).
- The controller does not reliably reboot after downloading software to the controller from ICS. When the controller fails to restart within the time described in the Software Loading procedure, manually restart the system.

**See AS 041205 JM ICD & ICM Software Loading**  
**See AS 112403 JM for LeechFTP Setup Instructions**